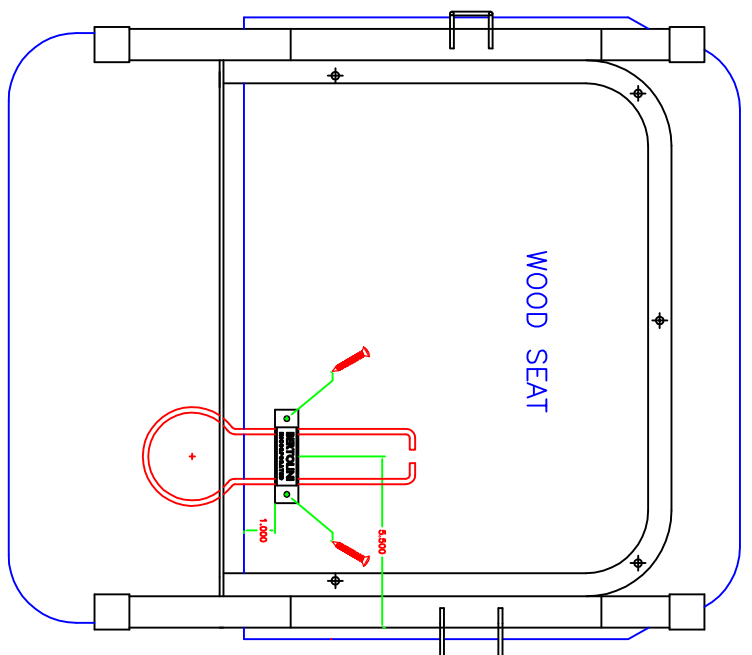
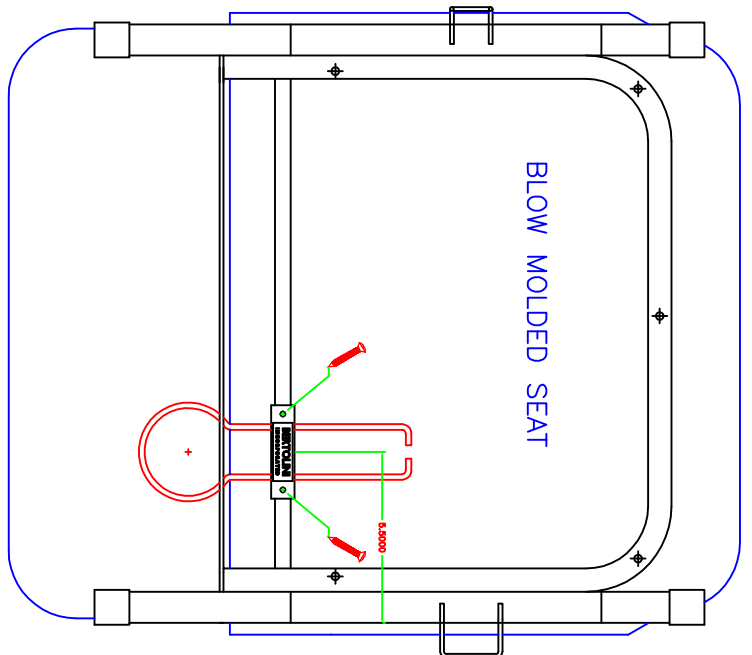
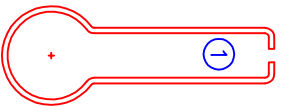
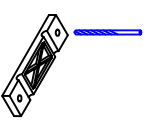
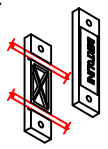


REVISION					
LTR	ECO NO	DESCRIPTION	DATE	CHK	APVD
		NEW RELEASE	06-20-13		



1. TURN THE CHAIR UPSIDE DOWN WITH THE BACK REST CLOSEST TO YOU.
2. PLACE THE WIRE FORM-COFFEE CUP HOLDER IN BETWEEN THE PLASTIC RETAINERS (MAKE SURE THAT THE "BERTOLINI" LOGO APPEARS ON OUTSIDES.)
3. FOR THE IMPRESSION SERIES (BLOW MOLDED PLASTIC SEAT), MEASURE 5-1/2" FROM THE RIGHT HAND SIDE OF THE FRAME AND CENTER THE PLASTIC HOLDER AT THE MEASURED LOCATION ON TOP OF THE 1/2" SQUARE TUBE ABOVE THE SEAT.
4. USING THE PLASTIC HOLDER AS A GUIDE, MARK THE HOLE POSITIONS ON THE 1/2" STEEL SUPPORT BAR.
5. DRILL BOTH PILOT HOLES THROUGH THE 1/2" STEEL SUPPORT BAR.
6. ATTACH THE COFFEE CUP HOLDER ASSEMBLY USING THE SUPPLIED SCREWS



TOOLS REQUIRED:

- \* DRILL
- \* PHILLIPS DRIVER BIT
- \* 1/8" DRILL BIT

PROPRIETARY NOTICE

THE DATA CONTAINED HEREIN CONSTITUTES PROPRIETARY INFORMATION OF BERTOLINI INC., AND SHALL NOT BE USED, DUPLICATED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN CONSENT OF BERTOLINI INC.

7. FOR THE ESSENTIAL AND MILLENNIA SERIES (WOOD SEAT), MEASURE 5-1/2" FROM THE RIGHT HAND SIDE OF THE FRAME AND CENTER THE PLASTIC HOLDER AT THE MEASURED LOCATION AT 1" FROM THE BOTTOM OF THE WOOD SEAT.
8. ATTACH THE COFFEE CUP HOLDER ASSEMBLY USING THE SUPPLIED SCREWS

3	2	T07000	SCREW, #10 x 1-1/4" L., PH OV BLACK OXIDE
2	2	H01007-A	GANGER HOLDER, VIRGIN ABS UNIVERSAL
1	1	S01277	WIRE FORM, COFFEE CUP HOLDER, REV C
ITEM	QTY	PART NO	DESCRIPTION

DRAWN: F. FLORES  
 DESIGNER: BERTOLINI  
 APPROVAL: 06-20-13  
 MATERIAL: SEE PARTS LIST

**BERTOLINI INC.**  
 13941 Norton Ave. Unit A  
 Chino, CA 91710

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	SIZE	DMG NO	REV.
ANGLES ± 1/2°	D	6322F	A
MINIMUM ONE PER 100-0-1000 SURFACE FINISH: 125	TITLE: 6322F COFFEE CUP HOLDER INSTALLATION INSTRUCTIONS		
BREAK SHARP EDGES TO .015 R. OR CHAMFER	FILED: 016 R. MAX.		
SCALE	NONE		
SHEET 1 OF 1			